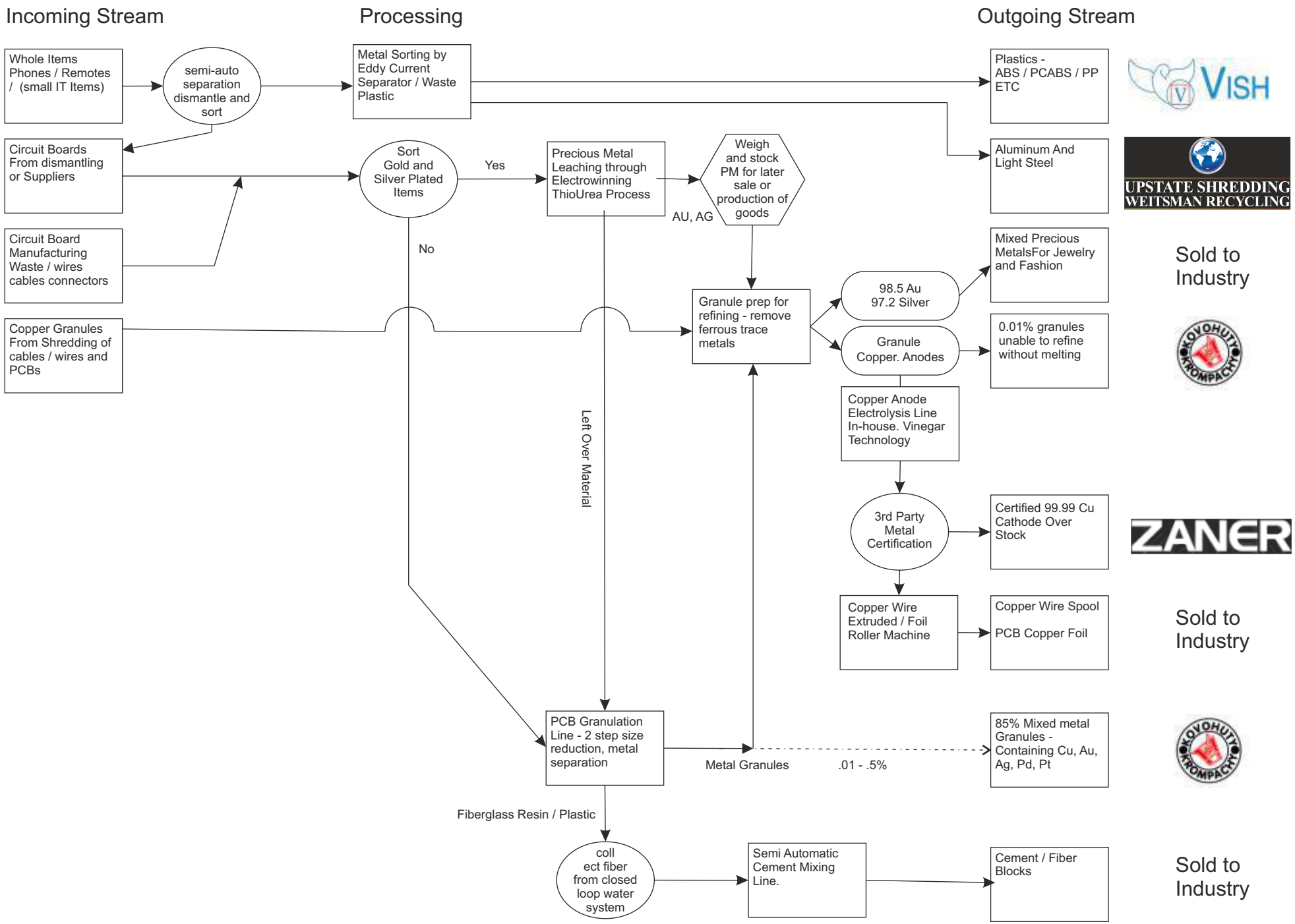Pfane Process Flow Phase 2